Assembly	Instruction:

53W4

Series: N, BNC, TNC

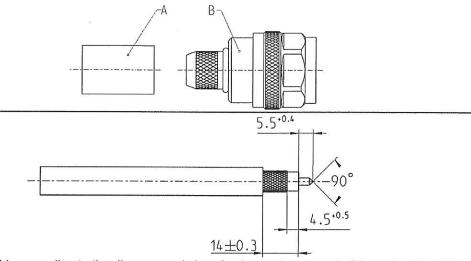
## Straight Plug

for flexible Kabel

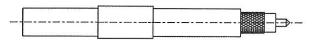
Cable entry:

Center contact: Outer contact:

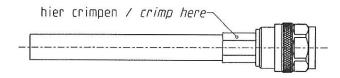
plugged crimped



1) Preprare the cable according to the diagram and chamfer the center contact of the cable. If existant, cut the foil between the braid and the insulator of the cable together with the braid.



- 2) Slide ferrule "A" onto the cable.
- 3) Splay out the braid.



- 4) Insert the prepared cable fully into the connector body "B" and position the inner conductor of the cable in the slot of the center pin. Ensure that the braid covers the knurled connector end. The foil must be slided into the drill hole of the crimp socket.
- 5) Slide ferrule "A" over the braid up to the connector body and crimp as close to the connector body as possible. \*)

\*)For the crimping die part-nr. Please consult the relevant customer drawing.

					Date	Name	Tools:	*****
				Drawn	29.07.2008	Stadler Tob	Crimp tool 11W150-000	******
				Check.	29.7.08	WI	Stripping tool	
212				Appr.	29.07. 2008	Warber Lel		
				Dept.	TO	CC	(make some	*****
				Rosenberger <sup>o</sup>		roer		03.40
				SHOW THE WATER	RESERVANTED SERVICE AND ASSESSMENT OF THE SERVICE O		STATISTA	*****
a00	08-0457	Stadler Tobias	29.07.2008	Hochfrequenztechnik				500.000
Rev.	Change-no	Name	Date	84526 Tittmoning		ning	M:	Page 1 of 1